

Fitting Instructions #3873IS

Volkswagen Amarok

Front Upper Control Arm Inner Bushing



Depending on the kit you have purchased the camber can be adjusted check the before wheel alignment to see what setting you require.

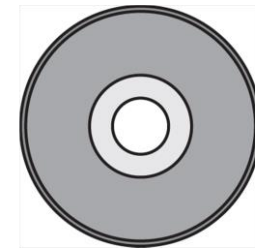
- SPF3873K – standard replacement kit.
- SPF3873XK – camber +/- both sides, approx. 0.5 degree change (has 4 bushes & 4 offset tubes).

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

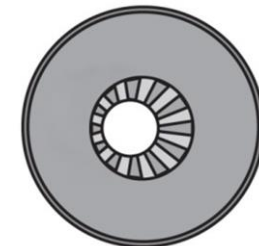
- Wheel-align the vehicle before the job is started and note settings;
- With the vehicle on jack stands, remove the upper control arms
- Remove the original bushes including the steel shell;
- Using the appropriate pressing tools support the control arm and press in the new bushes; **Note:** use flat plate that covers the end of the bush, **DO NOT** press on the shell.
- Apply the white grease supplied to the bore of the bush and the steel crush tubes. Push in the crush tubes (Note if you have purchased SPF3873XK you can stagger the crush tubes to +/- caster);
- Refit the control arms to the car, making sure you tighten the bolts with the arm held at 90 degrees to the mounts to give you the maximum camber offset;
- Re-assembly the rest of the car. Carry out a wheel alignment.

Note: manufactures torque setting must be used on all bolts and nuts.

Left Hand Side Rear Shown



SPF3873K



SPF3873XK